

**OUR  
COMMITMENT  
TO  
SUSTAINABILITY**

*Brunello*

PROUDLY MADE IN ITALY SINCE 1927






1927

“WE LIVE IN A TIME OF RELATIVISM  
WHERE EVERYTHING  
HAS A POSSIBLE JUSTIFICATION,  
NOT LEAST OUR CONSCIENCE  
CAN DISCERN GOOD FROM EVIL.  
WITHOUT COMPROMISE WE CHOOSE GOOD,  
HANDED DOWN FROM OUR ANCESTORS  
AND TAUGHT TO OUR CHILDREN.”

Elisabetta Gabri



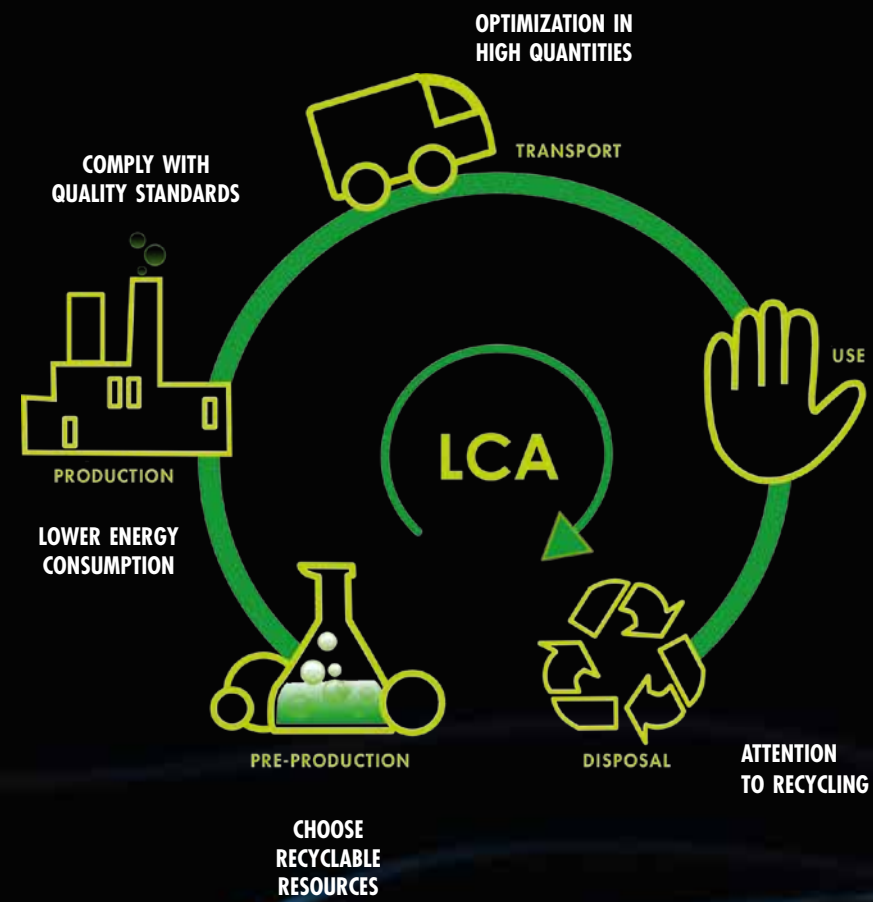


**WE CONSIDER SUSTAINABILITY  
AS ONE OF OUR  
MAIN VALUES**

**WE ARE FOCUSED  
ON CHOOSING PARTNERS  
WITH THE SAME VISION**



# LCA POLICY • LIFE CYCLE ASSESSMENT



LIFE CYCLE ASSESSMENT IS A TECHNIQUE TO EVALUATE A LARGE NUMBER OF INTERACTIONS THAT A PRODUCT OR SERVICE HAS WITH THE ENVIRONMENT, AND THE ENVIRONMENTAL IMPACT OF SUCH INTERACTIONS, CONSIDERED OVER THE PRODUCT OR SERVICE'S ENTIRE LIFE-CYCLE.



WE HAVE LONG BEEN IMPLEMENTING  
A POLICY TO IMPROVE QUALITY STANDARDS  
WITH PARTICULAR ATTENTION TO THE ENVIRONMENT  
AND TO REDUCE ENVIRONMENTAL IMPACTS.

AS PART OF THIS EFFORT, WE DECIDED TO INCLUDE IN OUR COLLECTIONS ARTICLES  
MADE OF ARTIFICIAL FIBRES FROM WOOD PULP, WHICH GUARANTEE QUALITATIVE  
AND ETHICAL VALUES IN ACCORDANCE WITH THE FSC® -STD-40-004 V3.0 STANDARD.

REQUEST OUR FSC® CERTIFIED PRODUCTS





# RENEWABLE ENERGY

**12.000 sqm**  
OF SOLAR PANELS

GENERATING

**1 MILLION kWh**  
IN 1 YEAR

EQUIVALENT TO THE ENERGY NEEDED  
TO DRIVE AN ELECTRIC CAR FOR

**8.000.000 km**  
(200 TIMES AROUND THE EARTH)

AS A COMPANY, WE CARE ABOUT ENERGY-SAVING POLICIES  
AIMED AT REDUCING POLLUTING EMISSIONS.

WE STARTED A PROCESS TO MODIFY OUR INSTALLATIONS  
IN A WAY THAT BETTER RESPECTS THE ENVIRONMENT;  
OUR FIRST PLANT FOR THE PRODUCTION OF CLEAN ENERGY  
FOR OUR OWN CONSUMPTION HAS BEEN ACTIVE  
IN OUR LOGISTICS SINCE 2010.





# ENERGY WASTE REDUCTION

WE USE TARGETED AND PERIODIC CONTROLS TO CONSTANTLY REDUCE ENERGY WASTE. WE SWITCHED OUR LIGHTING SYSTEM FROM NEON LIGHTS TO LED LIGHTS.

BY CONTINUOUSLY MONITORING THE COMPRESSED AIR DISTRIBUTION NETWORK AND REPLACING COMPRESSORS ACCORDINGLY IN OUR WEAVING DEPARTMENT, WE HAVE BEEN ABLE TO ELIMINATE LEAKS AND THEREBY REDUCE AIR DISPERSION, THUS REDUCING OUR EMISSION OF CO<sub>2</sub> INTO THE ENVIRONMENT.



# GRS · GLOBAL RECYCLED STANDARD

WE ARE ACKNOWLEDGING THE CRUCIAL IMPORTANCE OF RECYCLING FOR THE GROWTH OF A SUSTAINABLE PRODUCTION AND CONSUMPTION MODEL: WE USE YARNS THAT MEET THE **GLOBAL RECYCLED STANDARD**.

WE AIM TO PROMOTE THE APPRECIATION OF PRODUCTS MADE OF RECYCLED MATERIALS, IN COMPLIANCE WITH ENVIRONMENTAL AND SOCIAL STANDARDS OVER ALL PHASES OF THE PRODUCTION CHAIN.





# THE SUSTAINABLE RAW MATERIALS WE USE

CUPRO BEMBERG™  
*from cotton linters*



VISCOSE  
*from wood pulp*



ACETATE  
*from wood pulp*



ORGANIC COTTON



TENCEL™

MODAL®

LYOCELL®

HEMP  
*from "Cannabis Sativa"*

LENPUR™  
*from cultivated wood fiber*

KAPOK  
*vegetal fiber from Kapok tree*

NETTLE  
*vegetal fiber from "Urtica Dioica" herbaceous plant*

BAMBOO  
*from Bamboo pulp with high cellulose content*

CRABYON®  
*from chitin/chitosano and cellulose pulp fiber*

RECYCLED POLYESTER  
*from post consumer PET*

RECYCLED POLYAMIDE  
*from pre consumer polyamide*



# TRACEABILITY

TFASHION IS THE TRACEABILITY CERTIFICATION SCHEME,  
PROMOTED BY THE ITALIAN CHAMBERS OF COMMERCE,  
AS A TOOL OF SUPPORT TO ALL ITALIAN COMPANIES WISHING  
TO GUARANTEE THE ORIGIN AND THE SAFETY  
OF THEIR OWN PRODUCTS.

A TOOL TO DEMONSTRATE TRANSPARENCY  
TOWARDS THE FINAL CONSUMER,  
RESPONSIBILITY TOWARDS THE SUPPLIERS,  
AUTHENTICITY OF THE PRODUCTS  
AND ETHICAL BEHAVIOUR.

TF

Traceability & Fashion



# NO HARMFUL SUBSTANCES

OUR FABRICS COMPLY WITH  
OEKO-TEX® STANDARD 100.



WE ARE CERTIFIED AS AN ENVIRONMENTALLY FRIENDLY  
COMPANY IN OUR PROCESSES AND INFRASTRUCTURE,  
AND WE VERIFY AND GUARANTEE THAT THERE ARE  
NO HARMFUL SUBSTANCES IN OUR PRODUCTS.



# YEARLY FIGURES

**14**  
TRADE  
EXHIBITIONS

WEAVING DEPT.

**72**  
SERVED COUNTRIES

HEADQUARTERS

**65.000**  
SQM COMPANY  
SURFACE AREA

ASBESTOS FREE

LOGISTICS &  
QUALITY DEPT.

**1.232**  
WORLDWIDE  
CUSTOMERS

**8.500**  
QUALITY TEST

**1.300.000**  
KG PROCESSED  
RAW MATERIALS

**15.000.000**  
METERS WEAIVED



# OUR HISTORY

WE HAVE OUR ROOTS IN BRUNELLO, IN THE SURROUNDINGS OF VARESE.  
SINCE 1927, WITH EXPERIENCE, QUALITY AND PASSION WE CREATE FABRICS  
PROUDLY MADE IN ITALY THAT FOLLOW OUR CUSTOMERS NEEDS THANKS TO THE LATEST  
TECHNOLOGICAL INNOVATIONS MERGED WITH OUR TEAM INSPIRATION AND FANTASY.

## BRUNELLO S.P.A.

### HEADQUARTERS

Via Marsala 1 - 21020 Brunello (Varese) - ITALIA

### LOGISTICS

Via Campo di Maggio 28 - 21020 Brunello (Varese) - ITALIA

### REGISTERED OFFICE

Viale Certosa 36/A - 20149 Milano - ITALIA





1927

[www.brunellospa.com](http://www.brunellospa.com)